MATERIAL SAFETY DATA SHEET

Identity (As used on label): Re-Mark-Able Markers SECTION I Emergency Telephone Number: Manufacturer's Name: (708) 965-0600 Quartet Manufacturing Co. Telephone Number for Information: Address (Number, Street, City, State and Zip Code): (708) 965-0600 Date Prepared: Quartet Plaza January 19, 1995 5700 Old Orchard Road Skokie, IL 60077 Signature of Preparer (optional): SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION Hazardous Components: (Specific Chemical Identity; OSHA ACGIH Other Limit Recommended (optional) Common Name(s)) PEL \mathtt{TLV} 45 - 60 Methyl Isoburyl Ketone CAS#1080-10-1 TWA 50ppm, STEL 75ppm; ACIGH CAS#123-86-4 TWA 150ppm, STEL 200ppm; ACIGH 20 - 30 n-butyl acetate 5 - 10 Additives & release agents 2 - 5 Vinyl resins 2 - 5 Pigments SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS Specific Gravity $(H_2O = 1)$: Boiling Point: 235-245°F 0.84 to 0.87 (for methyl isoburyl ketone) Melting Point: Vapor Pressure (mm Hg): 10-16 at 20°C N.A. Evaporation Rate Vapor Density (Air = 1): (Butyl Acetate = 1): 1.0 to 1.6 3.5 to 4.0 Solubility in Water:

Negligible

Appearance and Odor:

Colored liquid, Ketone like odor.

	gravated by Exposure:
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Emergency and First Aid Procedur	ces:
Eye contact: Flush with large amounts of water	r, get medical attention. Skin contact: Wash
with soap & water, wash clothing before reuse.	Ingestion: Do not induce vomiting. Get medica
attention. Inhalation: Remove to fresh air.	Get medical attention if symptoms persist.
SECTION VII - PRECAUTIONS	FOR SAFE HANDLING AND USE
Steps to be Taken in Case Materi	al is Released or Spilled:
Absorb in paper or other absorbent ma	terial and transfer to hood.
Waste Disposal Method:	
Allow volatile material to evaporate	in hook, dispose of remaining material
as solid waste.	
Precautions to Be Taken in Handl	ing and Storage:
N.A.	
Other Precautions:	
None	
SECTION VIII -	CONTROL MEASURES
Respiratory Protection (Specify	Type): If TLV's are exceeded, a NIOSH/
MSHA jointly approved air supplied re	
Ventilation: General or local to mai	ntain exposures below recommended TLV's.
Local Exhaust: Mechanical(General):	Special: Other:
Protective Gloves:	Eye Protection: OSHA approved
Chemically resistant gloves	goggles for splash protection.
Other Protective Clothing or Equ	ipment:
Work/Hygienic Practices: '	

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used): 60°F	Flammable Limits: LEL: UEL:
(TCC) for methyl isobutyl ketone	
Extinguishing Media:	
Alcohol foam, water fog, carbon diox	ide, or dry chemical.
Special Fire Fighting Procedures	ş:
Wear self-contained breathing appara	tus with a full facepiece operated in a
positive pressure mode.	
Unusual Fire and Explosion Hazar	ds:
Heavier than air vapors.	
SECTION V - F	REACTIVITY DATA
Stability: Stable (X) Unstable ()	Conditions to Avoid:
Incompatibility (Materials to Av	roid):
Avoid contact with strong oxidizing a	igents.
Hazardous Decomposition or Bypro	ducts:
None known.	
Hazardous Polymerization: May Occur () Will Not Occur (X)	Conditions to Avoid:
SECTION VI - HE	CALTH HAZARD DATA
Route(s) of Entry: Inh	alation? Skin? Ingestion?
Health Hazards (Acute and Chroni	c):
Not known, Oral LD50 (rats) greater t	han 2.5 g/kg.
Carcinogenicity: NTP?	IARC Monographs? OSHA Regulated?
Signs and Symptoms of Exposure:	
(Not established but inferred from information	supplied for each of the ingredients)
Skin: Prolonged contact can cause moderate in	ritation. Ingestion: Can cause gastrointest-
inal irritation, nausea, vomiting, diarrhea.	Eye: Can cause severe irritation, redness,
tearing, blurring vision. Inhalation: Exces	sive inhalation can cause nasal and respiratory
irritation dizziness, weakness, fatigue, nause	a, headache and possible unconsciousness.